



**RECLAIM**

**Increased productivity,  
resource efficiency and  
a competitive edge**



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 869884



RECLAIM



## Our goals

European innovators are working to benefit the environment and the economy with new recycle and reuse techniques for machinery

A range of demonstration sites and tools will reduce obsolescence and prove the advantages of high-tech refurbishment





# Manufacturing in Europe

Strong manufacturing industry is a pillar of economic growth and development in Europe.

It is also essential for production of innovative goods that affect every one of us - transportation, household appliances, medical devices, etc.



**15%**  
of total  
employment



**80%**  
of exports

# Productivity and environmental footprint

Well-functioning equipment is a key to industrial productivity and managing costs.

But a significant share of machinery in EU production lines is approaching the end of designed lifetime.

## What happens to it?



Left to rot



Disposed of



Sold





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 **Linear economy choices have significant economic and environmental implications**



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# Our Vision





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## A circular economy approach

New re-use and refurbishment approaches are needed to ensure European manufacturing remains competitive and protects the environment.

Increasing production efficiency



Environmental recovery efficiency



Re-use of production equipment



Extension of Lifetime





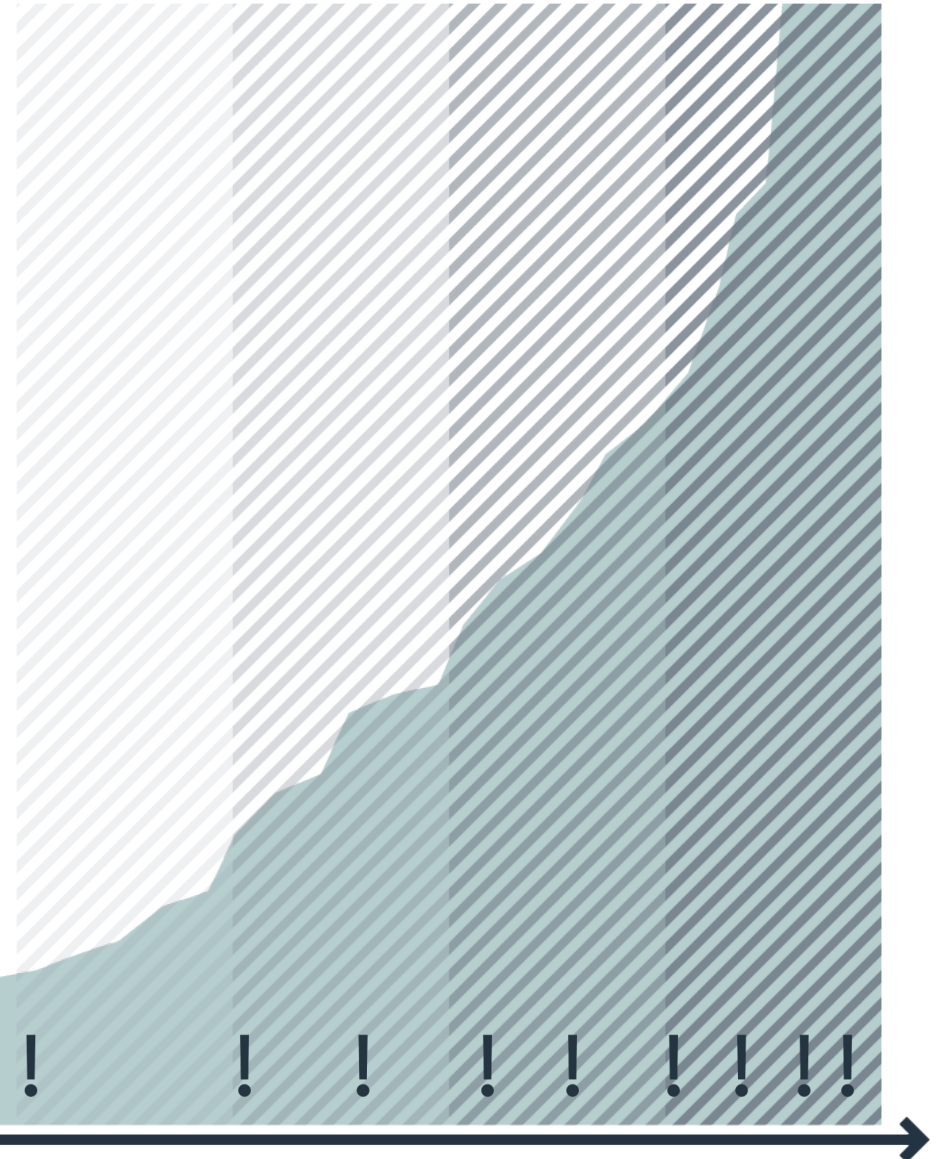
RECLAIM

The RECLAIM added value & concept

# Current status

Costs

- ↗ Risk of failure
- ↗ Time for maintenance
- ↗ Cost of reparation
- 📞? Who to contact ?



Commissioning

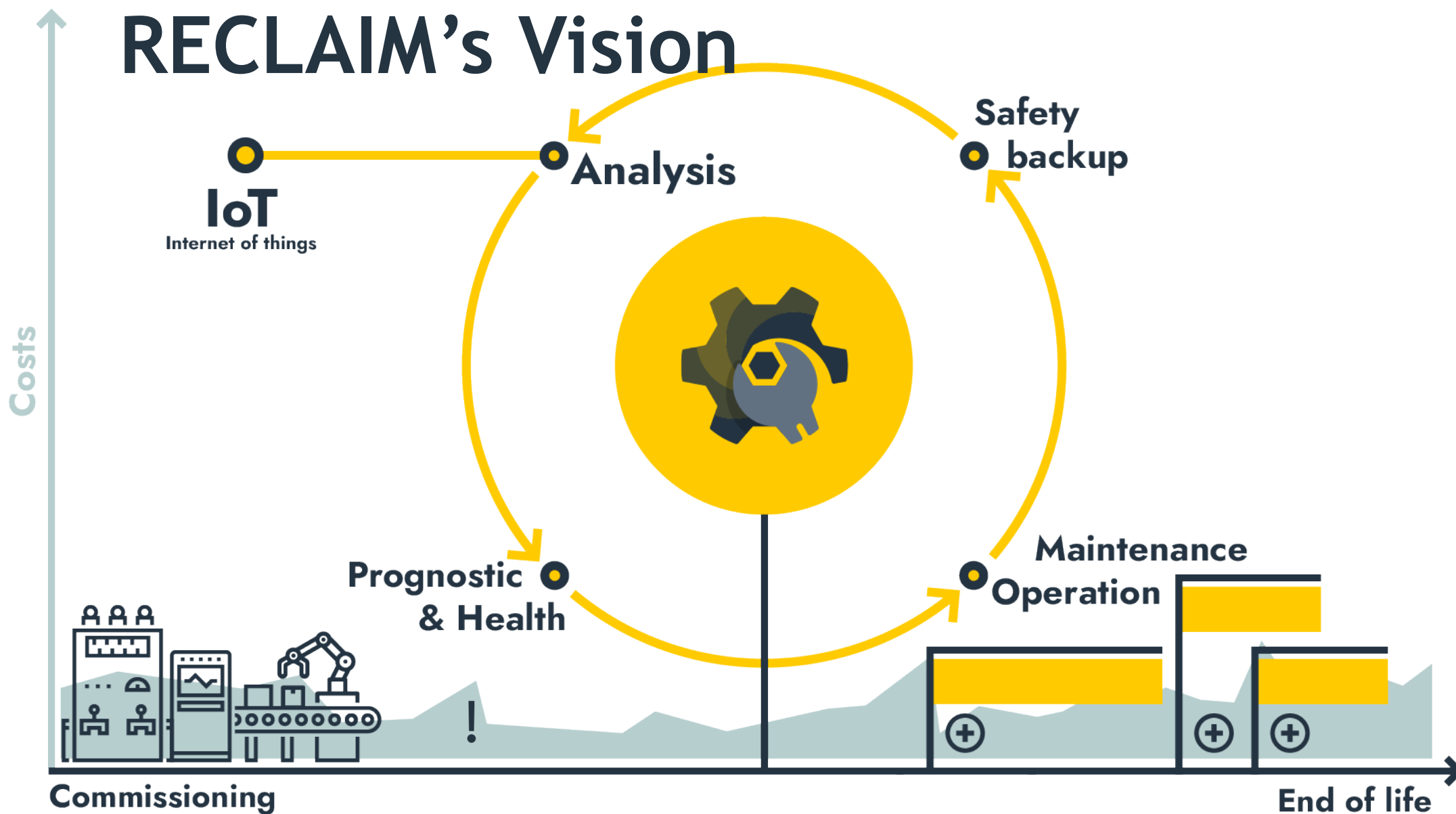
End of life



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The RECLAIM added value & concept

# RECLAIM's Vision





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# RECLAIM's Core Technical Elements

Technical assets are being developed and tested at RECLAIM sites to enhance quality and quantity of information coming from machinery, transform decision making capacity and improve user experience



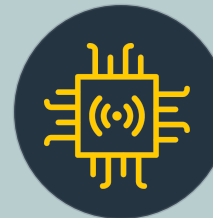
## User layer

- Support and Advice
- Visualization



## Real time decision making layer

- Cost Modelling
- Optimization Plan
- Prediction of Failures
- Prognostic & Health



## Physical layer

- IoT
- Digital retrofitting infrastructure
- Repository information





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## Current Status



- ? Who to contact ?
- ↗ Time for maintenance
- ↗ Risk of failure
- ↗ Cost of reparation

Machine near to its  
**End-of-Life**

## RECLAIM's Core Technical Elements



Refurbishment and  
Re-manufacturing process

### User Layer



Visualization



DSS Files

### Real Time Decision-Making Layer



Cost  
Modelling



Prognostic  
& Health

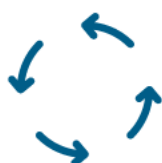


Prediction  
Failures



Optimization  
Plan

### Physical Layer



Circular economy  
strategies



Repository  
information



Digital Retrofitting  
Infrastructure (IoT)

## RECLAIM's Vision



Analytics



IoT



DSS



Time for refurbishment  
re-manufacturing



Profit



Machine lifetime  
**Extension**



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# Demonstration cases in multiple industries across Europe



Welding :



Robotics and  
Enamelling :  
**gorenje**



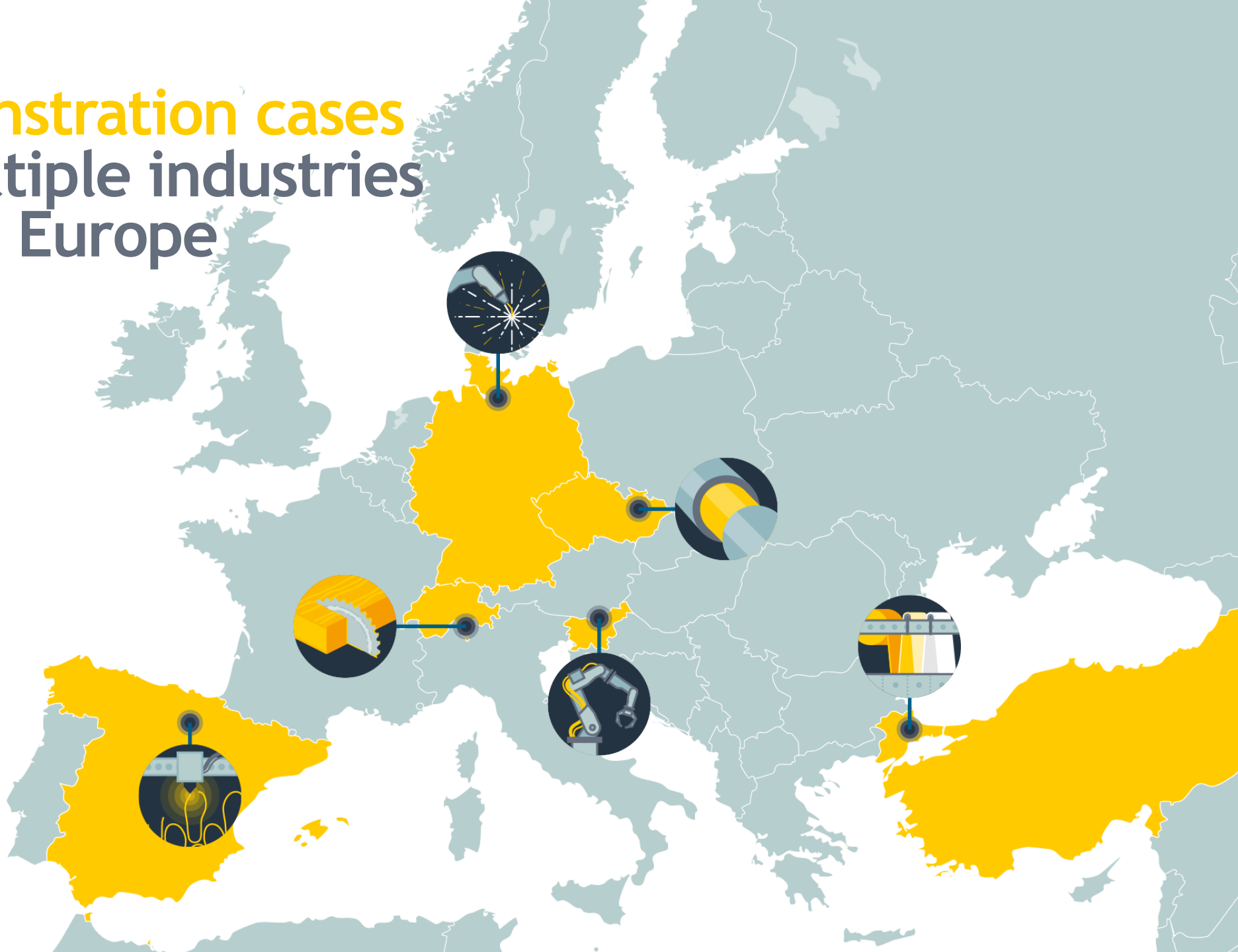
Wood Working :



Shoe Making :

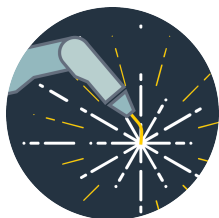


Textiles :  
**ZORLUTEKS**





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# Lifetime Extension of Friction Welding Machines



## Selected technical improvements:



Machine adaptability  
to different welding tasks



Online monitoring and  
predictive maintenance features



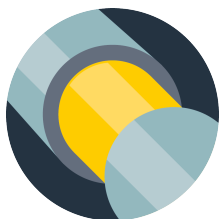
Human machine interface visualisation  
and in-situ repair, including remote  
access and remote services

## Expected outcomes:

**+8 years** increase in lifetime

**50% less incidents**

**Maintenance costs halved**



# Modernisation and Refurbishment of a **White Enameling Line**

**gorenje**

## Selected technical improvements:



Lower maintenance and  
spare part expenses



Cycle time reduction and  
increased operational effectiveness



Increased material and resource  
efficiency and reduced emissions

## Expected outcomes:

**10% less emissions**

**+15 years lifetime extension**

**30% decrease in maintenance costs**



# Refurbishment and Renovation of Robot Cells for Making Tubs

**gorenje**

## Selected technical improvements:



Improved production stability, with higher operational and equipment effectiveness



Increased cost-effectiveness



Extended machine lifetime



Increased material and resource efficiency to manage environmental impact

## Expected outcomes:

**+15 years lifetime extension**

**Up to 10% more effective**

**50% decrease in maintenance costs**



# Predictive Maintenance and Refurbishment of a large Woodworking Production Line



## Selected technical improvements:



Extended connectivity and interaction capabilities of the machinery



Additional sensors to monitor product quality and identify deviation causes



Failure and breakdown predictions

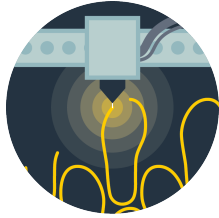
## Expected outcomes:

50% less incidents

Halved repair costs

+60% in operational effectiveness





# Maintenance and Upgrades in the Shoemaking Industry



## Selected technical improvements:



Maintenance and production  
process optimisation



Production or service scheduling



Data driven diagnosis and prognosis



Refurbishment or re-manufacturing of  
predefined electromechanical machinery

## Expected outcomes:

40% less safety incidents

Maintenance costs halved

+10 years useful lifetime



# Maintenance, Refurbishment and Upgrading of a Bleaching Machine

ZORLUTEKS

## Selected technical improvements:



Identification of the best process settings and product mixes



Monitoring and control tool for a safe and stable operation



Improved resource efficiency



Easy-to-understand resource use indicators and machine operator behavior change

## Expected outcomes:

10% less incidents

10% less repair costs

10% reduction in wasted materials



# Our partners

## Research and Academic Centres

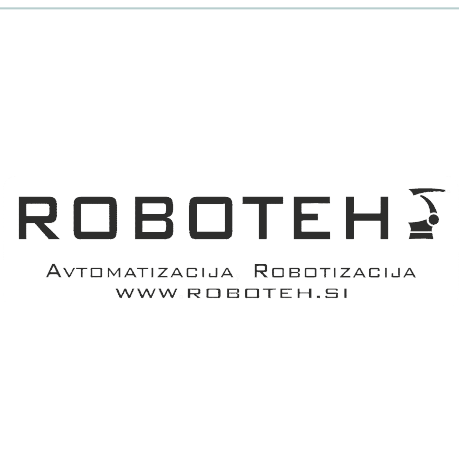


## Non-Profit Organisations



# Our partners

## Industrial and SMEs





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# Our partners

## End-users





# RECLAIM

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Reclaim project



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